



# Notes for Workshop in Stow

December 11, 2013

1. Fiberglass batts have a nominal R-value of 3.6 to 4 per inch. And it can be severely affected by convection currents of air if not installed tightly and if air-tight electrical outlets and other points of air entry are not sealed.
2. Cellulose has an R-value of 3.9 per inch.
  - a. Treated with borate, has mold, insect, and fire resistance
  - b. NOT a vapor retarder
3. Foam provides highest R-value.
  - a. EXPS board R-5/inch. Vapor-retarder
  - b. Spray polyurethane foam, open-cell, R-5.2/inch. NOT a vapor retarder. See later...
  - b. Polyisocyanurate board R-5.6/inch (NRCA). Vapor-retarder
  - c. Spray polyurethane foam, closed-cell, R-6.7/inch. Vapor-retarder. See later...
4. But foam has health, environmental, and fire- safety issues
  - a. Fire-retardants: toxic, persistent, and bio-accumulative
  - b. Blowing agents: toxic and damaging to the atmosphere
    - 1) Ozone depletion
    - 2) CO<sub>2</sub>
  - c. Fire safety: use in non-combustible construction is being questioned
    - 1) Fire test being required
5. NFPA 285 and its impacts.
  - a. Multi-story full-scale assembly test
    - 1) Cost of testing (\$100,000 plus)e
    - 2) An assembly; every component which is built must match the test. Often suitable assemblies cannot be found
    - 3) Manufacturers not sharing what they have tested
    - 4) UL has unsuccessfully tried to create a database online
    - 5) Constructability: can the tested assemblies be built to meet real-world conditions?
    - 6) Weatherproofing: assemblies tested so far often do not have critical weatherproofing components
  - b. Has been in the code. But language was vague at best; AHJs are now enforcing
  - c. Impacts; architects using mineral wool (low R-value, R-3.5).  
To meet code or design requirements with the lower R-value, they are often adding insulation in the stud cavity

- 1) Limited amount in this climate without risk of condensation. This makes it not very cost-effective (less than 50% of nominal R-value, due to thermal bridging of metal studs)
  - 2) If use a larger amount need a vapor barrier on inside of the stud wall and therefore a vapor-permeable air barrier on the outside (on the sheathing) and therefore hygrothermal risk with sun causing vapor drive inwards in summer
6. International study underway to look at alternatives
- a. Run by and done by fire protection engineers without any balancing from other interests
  - b. Case studies so far are simply examples of shoddy construction, without automatic extinguishing systems
7. Mold occurrence with 40% open-cell spray polyurethane foam (amines – organic). Is this a potential problem with soy-based foams?
- a. Sprayed into the cells of single-wythe concrete block wall. Might this occur with soy-based foams?
8. Curling issues with closed-cell spray polyurethane foam
- a. Damage on 4 large buildings known, many more likely
    - 1) AVB torn off
    - 2) Girts bent and wrecked
  - b. Cause – lack of training of installers!
    - 1) High heat
    - 2) Humidity (being studied by Ned Lyon of SGH)
  - c. Control
    - 1) Cleaning, sanding, and priming adjacent substrates (must STICK to prevent curling)
    - 2) Picture framing
    - 3) Small lifts, especially in winter
    - 4) Controlling moisture

See attached sketches

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